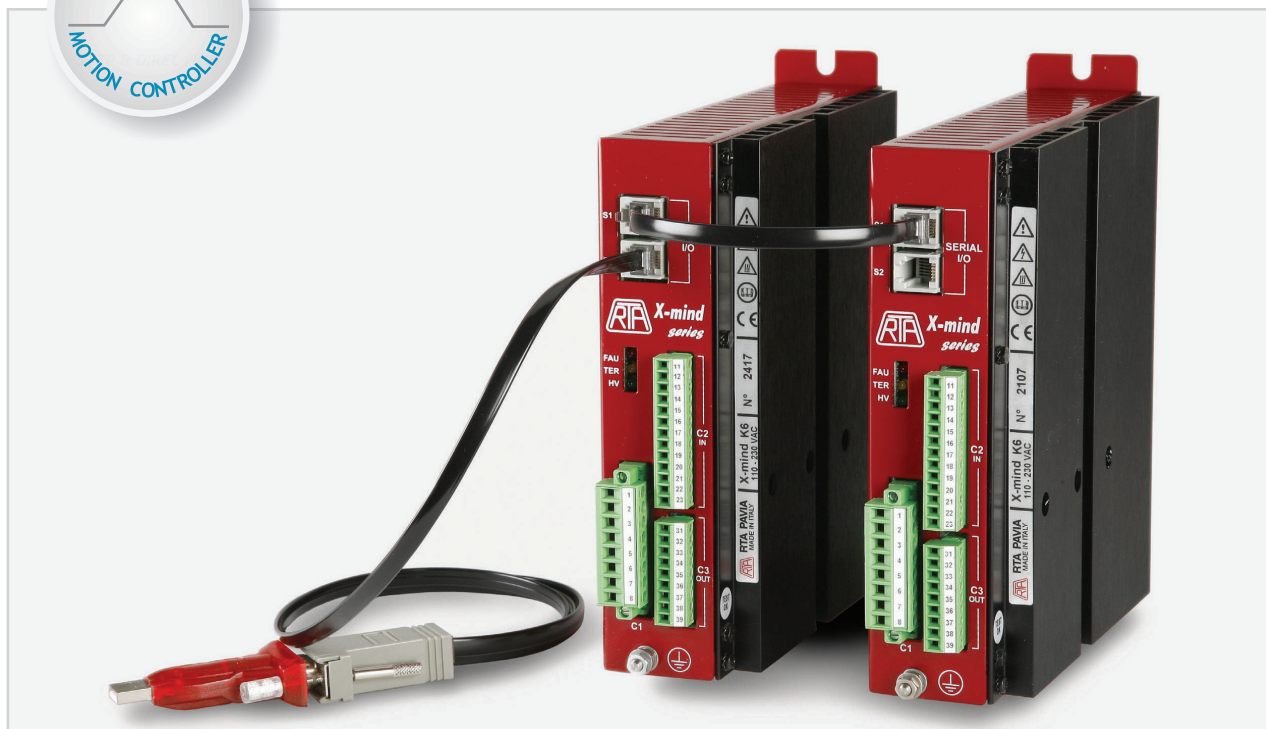


X-MIND K Series Drives



INTRODUCTION

- Series of ministep bipolar chopper drives with direct input from the main AC power supply (110-230 VAC) and an on-board programmable motion controller that can be used:
 - for the interfacing, through RS485 serial line, with a central control system
 - as an independent unit.
- Compact system equipped with dedicated instructions optimized for advanced motion control applications.
- Target: advanced applications requiring direct input from the main power supply and a programmable motion controller.

HIGHLIGHTS

- Microstepping function up to 4.000 step/rev.
- Communication through RS485 serial line.
- Programmable motion controller allowing connection up to 48 drives on a single serial line.
- External fans not needed: ideal both for mounting inside a metallic electrical cabinet and for stand-alone applications.

Series	Model	V _{AC} range (Volt)	I _{NP} min. (Peak value) (Amp)	I _{NP} max. (Peak value) (Amp)	Dimensions (mm)
X-MIND	K4	110 to 230 +/-15%	2.3	4.0	180x173x53
X-MIND	K6	110 to 230 +/-15%	3.4	6.0	180x173x53

TECHNICAL FEATURES

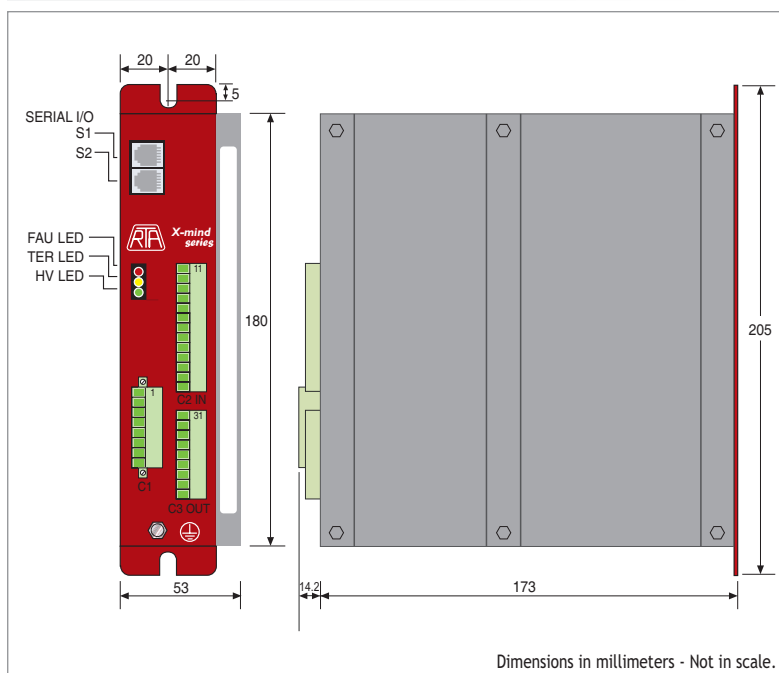
- Range of operating voltage: 110-230 V_{AC}.
- Range of current: 2.3-6.0 Amp. Setting up to four possible values by means of a serial line.
- Microstepping: 400, 800, 1.600, 3.200 and 500, 1.000, 2.000, 4.000 steps/revolution. Setting by means of a serial line.
- Automatic current reduction at motor standstill.
- Protections:
 - Protection against under-voltage and over-voltage.
 - Protection against a short-circuit at motor outputs.
 - Overtemperature protection.
- Electronic damping facility for further acoustic noise and mechanic vibrations reduction at low and medium speed.
- External fans not needed.
- Coupling with stepping motors rated for high voltage and equivalent or bigger than NEMA 34 is mandatory.
- Version: boxed, equipped with crimp-type connectors. Maximum compactness.
- Warranty: 24 months.



PROGRAMMABLE MOTION CONTROLLER

- Communication through RS485 serial line; up to 48 drives can be connected on a single serial line. One instruction can be broadcasted to all drives.
- Various types of available instructions, as for example: indexed run with ramp, free run with ramp, indexed run without ramp, run with a programmable braking distance, zero research. Space can be programmed in relative or absolute mode (linear or circular).
- Number of steps for indexed ramp up to $\pm 8.338.607$ in relative or absolute mode, speed from 1 to 24.000 Hz in standard and increased resolution, ramp times from 16 to 1440 msec.
- Availability of instructions to develop motion programs as, for example: conditional jump, time delay, program block and recovery, I/O management, FOR NEXT loop.
- Possibility to control the execution of 16 previously stored motion programs through hardware inputs. Accordingly, the drive can be used in stand-alone applications, without serial connection.
- 11 inputs and 6 outputs, all optically insulated. Among them 3 inputs and 4 outputs are freely programmable.
- Memory of 128 instructions kept also at drive switched-off and three run time instructions.
- A utility working in Windows® is available in order to ease motion programs development by the user.

MECHANICAL DIMENSIONS



POWER AND LOGIC CONNECTIONS

